

Date: Monday, 2/11/2008 2:11:55 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 37327		
Estimate Number	: 10185		
P.O. Number	:	Part Number	: D21623R078
This Issue	: 2/11/2008 S.O. No. :	Drawing Number	: D2162 REV. C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 30378	Material	:
Written By	:	Due Date	: 2/20/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>4/08 02 11</u>		
Comment	: Est: A 05.03.08 New issue KJJLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 56784/08/02/12 (5)

For D2162-3R-078 Cable which includes the following parts:

Qty	Part Number	Description
1	83V32-3-078	Cable
1	165-172-308	Handle
1	B27081AZKT	Clevis

Possible Supplier: Danco

Material release note is required

2.0	D21623R078P	CABLE
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Comment: Qty.: 1.0000 each(s)/Unit Total : 5.0000 each(s)

CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

(PTU)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
0603-12	4.0	Travel on cable is 2.2" instead of 3"	<i>[Signature]</i> 05/04/12	cables are scrap. see NCR 08-056	N/A	<i>[Signature]</i> 0606-11	<i>[Signature]</i> 05/04/12	<i>[Signature]</i> 08-03-12

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 37327

Part Number: D21623R078

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 88-06-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

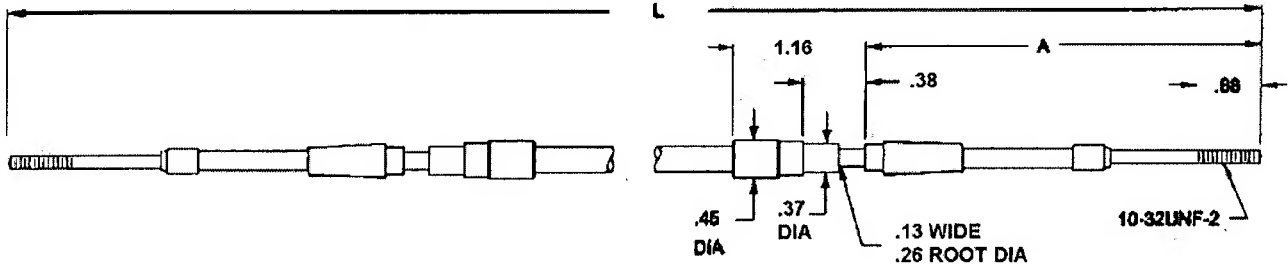
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**
#05-06-13

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03		TITLE CONTROL CABLE	SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

2.2

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37327

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Date: 02/12/08

SURREY, BRITISH COLUMBIA

HAWKESBURY ON KGA 1K7

HAWKESBURY, ON KGA 1K7

REP#2 100 ORD TNR: CB

CUSTOMER SERVICE DEPARTMENT
THANK YOU FOR YOUR BUSINESS

7817 276 6335



TOLL FREE 1-800-363-2626

DUPLICATE

NOTED 126761779



Danco EQUIPMENT INC.
"THE TRUCK EQUIPMENT SPECIALISTS"
9475 192ND Street Surrey, BC V4N 3R7
BUS: (604) 888-0513 FAX: (604) 888-1036
EMAIL: info@dancoequipment.com



Certificate of Conformity

For: Dart Aerospace

This is to certify that the cable(s) listed on Invoice # 7152086, conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

Customer Signature _____

"The Truck Equipment Specialists"

If this fax does not come through clearly, please contact DANCO EQUIPMENT at the above number and we will resend the required pages.